

Apeiron's olefin metathesis catalysts

Apeiron's catalyst offerings

Apeiron Synthesis has developed a growing portfolio of over twenty exceptional metathesis catalysts designed to accommodate a wide range of applications, with catalyst availability from gram to multi-kilogram quantities, suitable for applications in R&D as well as in large scale production. Our technology platform offers customers:

- Broad and growing portfolio of catalysts with applications to all metathesis reaction types.
- Catalysts optimized for continuous flow with high turnover and extended reusability.
- High efficiency catalysts for metathesis in water, at room temperature and on solid support.
- Extensive metathesis centered know-how, unique tools and process chemistry expertise that combine to meet challenging chemistry objectives.

A variety systems of catalyst-activator and catalystretardant applicable in metathesis polymerization reactions.

Apeiron Synthesis is dedicated to providing products and services that transform our customers' chemistry to save time and money with cost effective, efficient, sustainable processes.

How does it work:

Our technology platform is highly modular, enabling us to manufacture catalysts incorporatingprocess-specific structural modifications in the labile (ionic and benzylidene) and non-labile (NHC and CAAC) ligands. Apeiron takes advantage of proprietary technology that is the result of our in-house research program as well as intellectual property licensed from leading European industrial and academic partners.

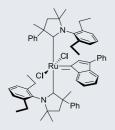
We specialize in modifications of the NHC and CAAC ligand to append customized utility tags - affording novel catalyst traits for process-specific requirements, such as altered solubility profiles, simpler post-reaction work-up or easier removal of ruthenium residues from products.

Validation by Industry

Apeiron's catalysts have been extensively tested and some have also become industry standards. When compared to other options, our catalysts have demonstrated clear superiority with respect to reaction time, temperature, dilution factor, reactivity and selectivity.

www.apeiron-synthesis.com





UltraCat

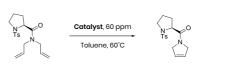
AS2086

CAS: 2055540-61-7

- Versatile catalyst, excellent for CM of terminal, type 1 olefins.
 Excellent for ethenolysis, very good for mRCM and RCM leading to small/medium rings.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, neat substrate in the temp. range of 40 to 85°C.
- High stability allows handling in air.

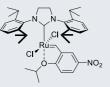
Ring-closing metathesis (RCM)

RCM of small/medium rings



Catalyst	Loading [ppm]	GC yield [%]	TON
UltraCat	60	92	15 300
Grubbs II	60	50	8 300

R. Gawin, A. Kozakiewicz, P. A. Guńka, P. Dąbrowski, K. Skowerski "Bis(Cyclic Alkyl Amino Carbene) Ruthenium Complexes: A Versatile, Highly Efficient Tool for Olefin Metathesis" Angew. Chem. Int. Ed., 56, 910, (2017).

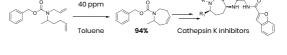


nitro-Grela SIPr

AS2033

CAS: 928795-51-1 e catal<u>yst verv</u>

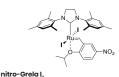
- General purpose catalyst, very good for CM of terminal and disubstituted trans olefins of type I. Very good for RCM with sterically non-demanding substrates leading to small/medium rings and for CM with electron deficient partners such as acrylates. Less sensitive to small impurities than nitro-Grela catalyst.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, DCM, DCE, neat substrate in the temp. range of RT to 110°C.
- High stability allows handling in air.



Other catalysts suitable for this transformation:

nitro-Grela SIP





UltraNitroCat

AS2091 C

CAS: 2106819-64-9

AS2052

CAS: 1874264-99-9



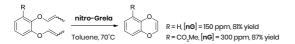
GreenCat

AS2034

CAS: 1448663-06-6



RCM of sterically demanding substrates



E Chong, B. Qu, Y. Zhang, Z. P. Cannone, J. C. Leurg, S. Toyrulnikov, K. D. Nguyen, N. Haddad, S. Biswas, X. Hou, K. Kaczanowska, M. Chwalba, A. Tracz, S. Czarmodi, J. J. Song, M. C. Kazlowski, C. H. Senonayake: "A Versatile cotalyst system for enanticselective synthesis of 2-substituted II-benzoidoxanes". Chem Sci, J. A. 339-4448, (2018).

Other catalysts suitable for this transformation:

CAS: 928795-51-1





nitro-Grela SIPr

AS2033

AS2034

GreenCat

CAS: 1448663-06-6

Macrocyclic Ring-Closing Metathesis (mRCM)





Catalyst	Loading [ppm]	C [mM]	GC Yield [%]	TON
CatMETium RF2	30	5	4	<300
Grubbs II	30	5	12	4 000
UltraNitroCat	30	5	90	30 000
UltraNitroCat	10	20	62	62 000

R Gawin, A Tracz, M Chwalba, A Kozakiewicz, B. Trzaskowski, K. Skowerski "Cyclic Alkyl Amino Ruthenium Complexes— Efficient Catalysts for Macrocyclization and Acrylonitrile Cross Metathesis" ACS Catal, 7, 8, 6443-5449, (2017).

Other catalysts suitable for this transformation:



UltraCat

AS2086

CAS: 2055540-61-7

nitro-Grela I

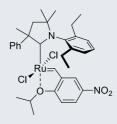
CAS: 1874264-99-9

nitro-Grela

AS2032

CAS: 502964-52-5

- Universal catalyst which provides good results in a wide spectrum of transformations. High selectivity in cross metathesis (CM) reactions between type 1 olefins (rapid homodimerization, homodimers consumable) and an electron deficient partner. Very good for metathesis with sterically demanding substrates.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, DCM, DCE, neat substrate in the temp. range of RT to 100°C.
- High stability allows handling in air.



UltraNitroCat

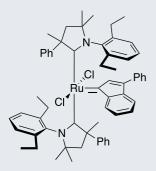
AS2091 CAS:

CAS: 2106819-64-9

- Shows unmatched efficiency in cross metathesis with acrylonitrile and in macrocyclization. Very good for RCM leading to formation of small and medium rings.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, DCM, DCE, neat substrate in the temp. range of RT to 85°C.
- High stability allows handling in air.

www.apeiron-synthesis.com





UltraCat

AS2086

- CAS: 2055540-61-7
- Versatile catalyst, excellent for CM of terminal, type 1 olefins; excellent for ethenolysis, very good for mRCM and RCM leading to small/medium rings.
- · Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME; neat substrate in the temperature range of 40 to 85°C.
- High stability allows handling in air.

Cross Metathesis (CM)

CM of terminal, type-1 olefins

₽-DAME €CO₂Me 9-DAME	Catalyst	MeO2C	
Catalyst	Loading [ppm]	GC yield [%]	TON
Hov-II	1 (4x0.25)	12	60 000
Gru-II	1 (4x0.25)	ব	-
UltraCat	1 (4x0.25)	88	440 000
	0.5 (2x0.25)	66	660 000
	0.25	41	820 000





6

dec-1-ene

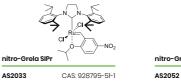
Loading [ppm]	GC yield [%]	TON
0.2	84	2 100 000
0.15	75	2 500 000
0.1	59	2 950 000
0.05	34	3 400 000
	0.2 0.15 0.1	0.2 84 0.15 75 0.1 59

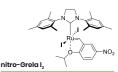
R. Gawin, A. Kozakiewicz, P. A. Guńka, P. Dąbrowski, K. Skowerski "Bis(Cyclic Alkyl Amino Carbene) Ruthenium Complexes: A Versatile, Highly Efficient Tool for Olefin Metathesis" Angew. Chem. Int. Ed., 56, 910, (2017).

Other catalysts suitable for this transformation:

UltraCat

neat, 70°C





CAS: 1874264-99-9



nitro-Grela SIPr I,

AS2053

GreenCat I,

AS2094

UltraNitroCat I,

AS2092

www.apeiron-synthesis.com



CM of internal olefins & sterically demanding substrates



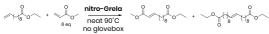
nitro-Grela, 2 ppm neat 50°C

 $\mathcal{H}_{7}^{\mathrm{CO_{2}Me}} + \mathcal{H}_{7}^{\mathrm{CO_{2}Me}}$ MeO₂C no glovebox

methyl oleate 92% purity (commercially available)

49,5% (reaction equilibrium) TON = 247 500

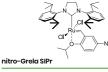
CM with electron deficient alkenes



[nG] = 10 ppm, 50% yield, TON 49 900 [nG] = 20 ppm, 79% yield, TON 39 400

K. Kaczanowska, B. Trzaskowski, A. Peszczyńska, A. Tracz, R. Gawin, T. K. Olszewski, K. Skowerski "Cross metathesis with acrylates: N-heterocyclic carbene (NHC) versus cyclic alkyl amino carbene (CAAC)-based ruthenium catalysts, an unanticipated influence of the carbene type on efficiency and selectivity of the reaction" ChemCatChem, 12, 24, 6366-6374, (2020).

Other catalysts suitable for this transformation:



AS2033

CAS: 928795-51-1

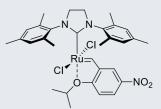
GreenCat AS2034

CAS: 1448663-06-6

CM with acrylonitrile

<pre></pre>	N Toluene	$H_7^{CO_2Me} \star MeO_2C_7^{O_2Me}$		
Catalyst	Loading [ppm]	GC yield [%]	TON	
UltraNitroCat	75	75	38 000	
nitro-Grela	34	81	18 400	

R. Gawin, A. Tracz, M. Chwalba, A. Kozakiewicz, B. Trzaskowski, K. Skowerski "Cyclic Alkyl Amino Ruthenium Complexes-Efficient Catalysts for Macrocyclization and Acrylonitrile Cross Metathesis" ACS Catal, 7, 8, 6443-5449, (2017).

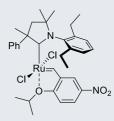


nitro-Grela

AS2032

CAS: 502964-52-5

- Universal catalyst which provides good results in a wide spectrum of transformations. High selectivity in cross metathesis (CM) reactions between type 1 olefins (rapid homodimerization, homodimers consumable) and an electron deficient partner. Very good for metathesis with sterically demanding substrates.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, DCM, DCE, neat substrate in the temp. range of RT to 100°C.
- High stability allows handling in air.



UltraNitroCat

AS2091

CAS: 2106819-64-9

- Shows unmatched efficiency in cross metathesis with acrylonitrile and in macrocyclization. Very good for RCM leading to formation of small and medium rings.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, DCM, DCE, neat substrate in the temp. range of RT to 85°C.
- High stability allows handling in air.



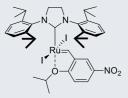
Ethenolysis

Ph Ph

SlashCat

AS2153

- Shows unmatched efficiency in ethenolysis.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, neat substrate in the temp. range of 30 to 85°C.
- High stability allows handling in air.



nitro-Grela SIPr

AS2053

CAS: 1874265-00-5

- Excellent for CM of terminal, type 1 olefins. Provides improved selectivity in metathesis of substrate bearing unprotected -OH and -COOH groups. Very good for RCM with sterically non-demanding sub-
- strates leading to small/medium rings. Less sensitive to small impurities than nitro-Grela and nitro-Grela-SIPr catalysts. Suppressed C=C double bond migration.
- Compatible with toluene, ethyl acetate, dimethylcarbonate, CPME, DCM, DCE, neat substrate in the temperature range of 40 to 110°C.
- High stability allows handling in air.

ethylene 10 b	r $\int \frac{1}{7}$	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	
	1-decene	9-DAME	
Loading [ppm]	Conversion [%]	Selectivity[%]	TON
1	41	92	378 000
0.5	25	94	472 000
0.25	16	97	604 000
1	60	96	574 000
0.5	43	98	848 000
0.25	32	99	1260 000
	Loading [ppm]	Loading[ppm] Conversion [%] 1 41 0.5 25 0.25 16 1 60 0.5 43	ethylene 10 bar J'7 1-decene 9-DAN Loading[ppm] Conversion [%] Selectivity[%] 1 41 92 0.5 25 94 0.25 16 97 1 60 96 0.5 43 98

Catalyst



CO₂Me







, CO₂Me

*reference catalyst

SlashCat AS2153

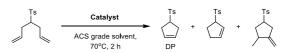
UltraCat AS2086

AS2131

Metathesis

Other catalysts suitable for this

under challenging conditions (low grade solvents, impurities, acidic functional groups)



Catalyst	Solvent	Selectivity [%]	GC Yield [%]
nitro-Grela	Toluene	89	54
	iPrOH	72	21
nitro-Grela SIPr I ₂	Toluene	99	99
	iPrOH	97	94

A. Tracz, M. Matczak, K. Urbaniak, K. Skowerski "Nitro-Grela-type complexes containing iodicles – robust and selective catalysts for olefin metathesis under challenging conditions' Beilstein J. Org. Chem, 11, 1823-1832 (2015).

Other recommended catalysts:



nitro-Grela I.

AS2052







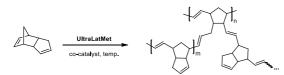


UltraNitroCat AS2091



Ring Opening Metathesis Polymerization

Latent catalysts activated by metal complexes



thermoset polymer

R. Gawin, A. Kozakiewicz, P. A. Guńka, P. Dąbrowski, K. Skowerski 'Bis(Cyclic Alkyl Amino Carbene) Ruthenium Complexes: A Versatile, Highly Efficient Tool for Olefin Metathesis' Angew. Chem. Int. Ed, 56, 910, (2017).

Latent catalysts activated by acid



Other catalysts activated by acid:





LatMet AS2035



LatMet SIPr AS2037

NO

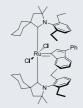
Latent catalysts activated by temperature





Other catalysts activated by temperature:

HeatMet SIPr AS2056 S. J. Czamocki, I. Czelusniak, T. K. Olszewski, M. Malinska, K. Wazniak, K. Grela "Rational and Then Serendipticus Formation of Aza Analogues of Hoveyda-Type Catalysts Containing a Cheldring Ester Group Leading to a Polymerization Catalyst Family' ACS Catal, 7, 4115 - 4121, (2017).

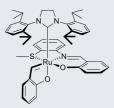


AS2098

UltraLatMet

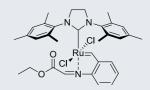
2501978-79-4

- Latent catalyst for ROMP activated by co-catalyst - HCI free activation.
- Two component formulations with shelf life up to 12 months.
- Adjustable gelation time ranging from minutes to days.



AS2151

- Excellent latency and shelf life fully formulated resin can be stored for 1y.
- High activity after activation short working time.



HeatMet

AS2055 2248443-33-4

- No activation additives required.
- Good working time.
- Good for slow curing of large parts.

Contact:

North America

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Agnieszka Roszyk | Sales and Technical Support agnieszka.roszyk@apeiron-synthesis.com | phone: (+48) 71 798 56 23

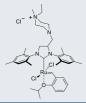
CI

StickyCat Cl

AS2040

1452227-72-3

- Simple removal of residual ruthenium by extraction with water or work-up with silica gel.
- Residual ruthenium < 5 ppm.
- High activity in the temperature range of 40 - 110°C.
- Designed to be deposited on solid support to increase reusability or for continuous flow applications
- Good solubility in neat water (up to 60 mg/ml).
- High stability in non-degassed water.



AquaMet

1414707-08-6

AS2038

Water soluble catalyst; also in some chlorinated organic solvents (DCM, chloroform)

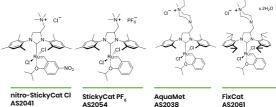
Ammonium **Tagged Catalysts**

Catalysts enabling removal of residual ruthenium



K. Skowerski, C. Wierzbicka, G. Szczepaniak, Ł. Gułajski, M. Bieniek, K. Grela "Easily removable olefin metathesis catalysts" Green Chem, 14, 3264–3268, (2012).

other catalysts in this group:

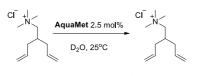


AS2041

StickyCat PF AS2054

AS2061

Metathesis in aqueous media



K. Skowerski, C. Wierzbicka, G. Szczepaniak, Ł. Gułaiski, M. Bieniek K. Grela "Easily removable olefin metathesis catalysts" Green Chem 14 3264-3268 (2012)



Other catalysts in

this aroup:

StickyCat Cl AS2040